

8

7

6

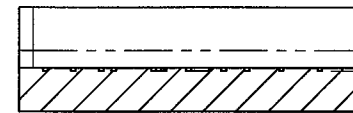
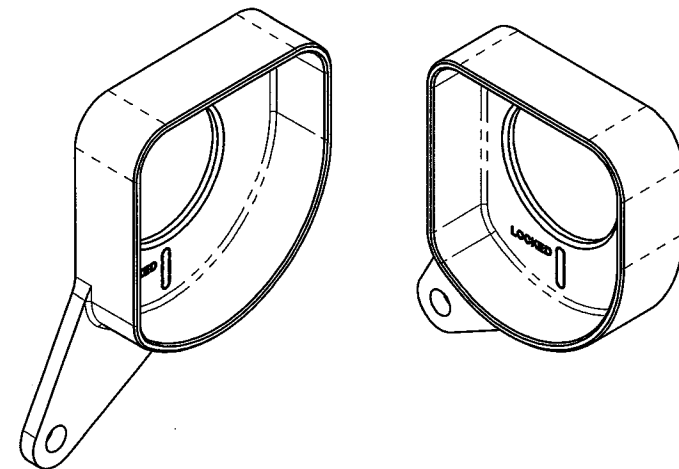
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4

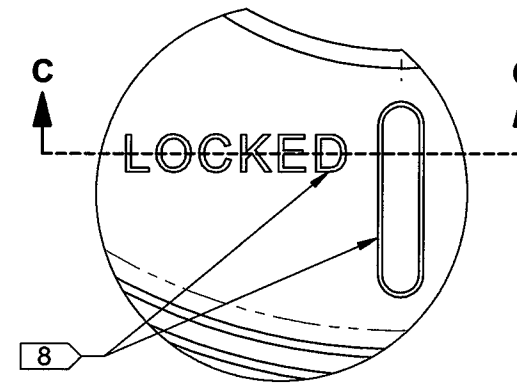
3

2

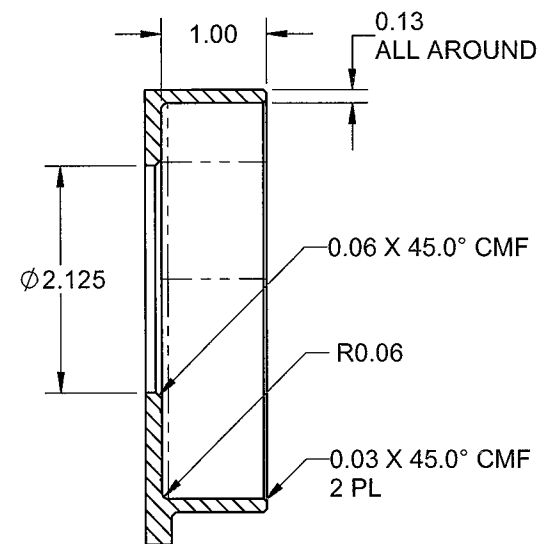
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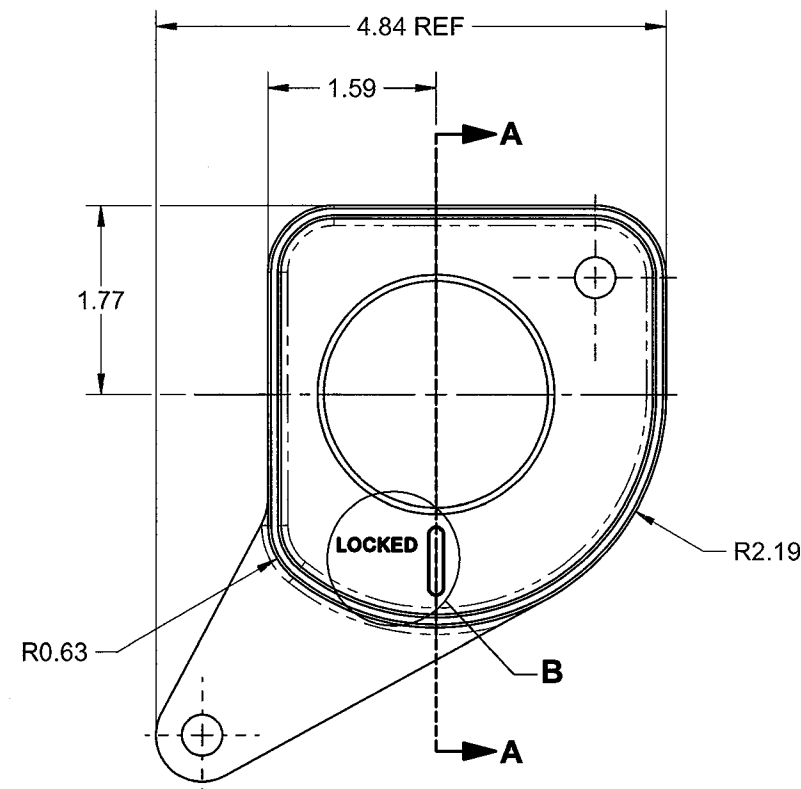
SECTION C-C

0.010 MAX  
REF

DETAIL B

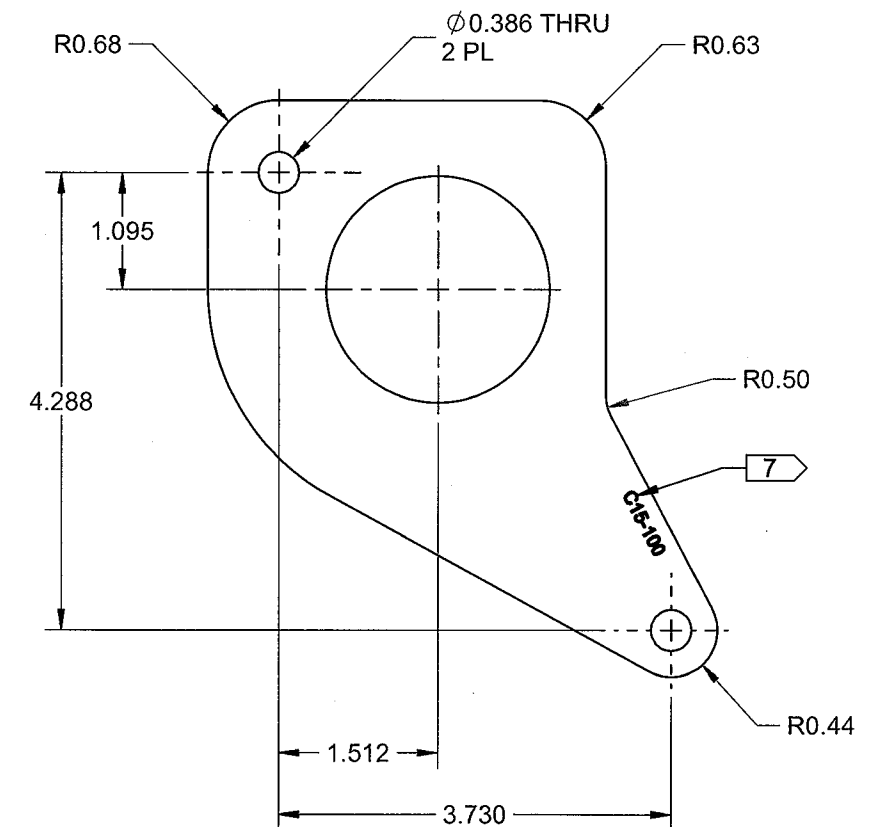
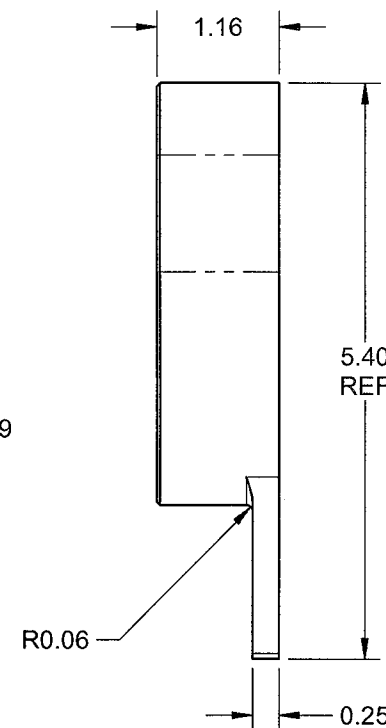


SECTION A-A



C15-100 RELEASE KNOB GUARD

9 10



## NOTES:

1) MATERIAL: 6061-T6 / 7075-T6

2) HEAT TREAT: N/A

3) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "C15-100", AS SHOWN, 0.010 DEEP MAX

8) IDENTIFICATION: MACHINE ENGRAVE "LOCKED" AND SLOT OUTLINE AS SHOWN, 0.010 DEEP MAX, THE FILL WITH WHITE PAINT

9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE C15-100 REV.A.STEP

10) BEAD BLAST PRIOR TO ANODIZE BLACK FINISH

RELEASED

2020 FEB 27

A	NEW ISSUE	2020-530	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA TOOL PART # <b>C15-100</b> REV. A SHEET 1 OF 1 TITLE <b>RELEASE KNOB GUARD</b> SCALE NTS COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
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APPROVED			
DATE	2/27/2020		